

IRONTEC

KEY FACTS

Company	Irontec
Established	2017
Website	www.irontec.ee
Turnover	2.17M
Employees	20
Export share	70%
Export	Germany, Sweden, Finland, Switzerland, France
Certified	ISO 9001, ISO 14001

ABOUT THE COMPANY

Irontec OÜ specializes in precision CNC turning and milling, delivering high-quality machining services for metals and technical plastics. With expertise in crafting complex components, they meet the demands of diverse industries. Their commitment to accuracy, innovation, and customer satisfaction ensures reliable solutions for precision engineering needs. Irontec OÜ is a trusted partner for advanced machining in Estonia and beyond.



Steel, Stainless steel, Aluminium, Technical plastic



Part weighing up to 36 kg



24/7 robotic operations



Partial assembly and Welding available



Minimum orders 50 pieces



There is no limit to maximum order quantities



CAD: Fusion 360, Mastercam



ERP: Petkafy



Performance metrics: OTD, OEE



Suppliers: Qualified sources only



Work: 2 shifts, 8+8 hours. 3rd shift available if necessary



Complex prototype orders handled



PRODUCT EXAMPLES

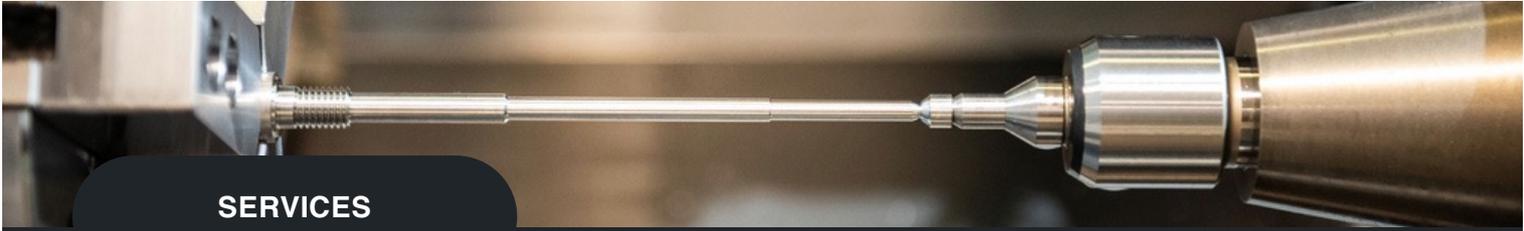


Björn Schwab
Sales Manager

verkauf@irontec.ee

+49 15122367131

www.irontec.ee



SERVICES

CNC MILLING

- Serial production
- Production of prototypes and samples
- Customised solutions to meet specification

MILLING MACHINES

Hyundai I-CUT 400 / 2 Tables size 595 x 345 mm
Haas VF-2 / Table size 760 x 400 mm
Haas VF-2SS / Table size 760 x 400 mm
Haas VF-3SS / Table size 1200 x 500 mm
Haas VF-2SS (3+2axis) 240x100x120
Robot automation (3+2axis) 120x120x80

CNC TURNING

- Serial production
- Production of prototypes and samples

TURNING MACHINES

Haas ST-20Y / Ø 10 – Ø 290 mm / with bar feeder
Haas ST-20Y / Ø 10 – Ø 290 mm
Haas ST-15 / Ø 10 – Ø 200 mm / with bar feeder
Hyundai HD2200-8 / Ø 10 – Ø 310 mm
CMZ TD 30YS 800 / Ø 20 – Ø 400 mm
Haas ST-30 / Ø 10 – Ø 310 mm

ALSO PROVIDE:

- welding MIG, TIG
- sawing with bandsaw (max. material diameter 320mm)
- partial assembly
- customised solutions to meet specification
- up to date technical drawing and redrawing service
- technical drawing service

LASER MARKING MACHINE

Trotec / Table size 400 x 700 mm

ELEMENTS OF THE TRAPEZOIDAL RANGE

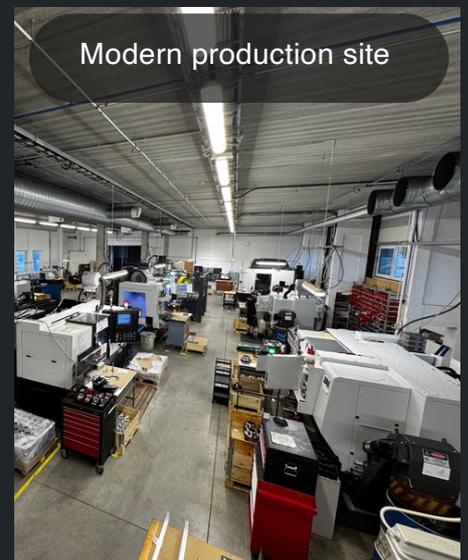
Trapezoidal screw and screws bar tips processing:

- RTS- C15 (1.0401)
- RPTS- C35 (1.0501) or C45 (1.0503)
- RATS- Stainless steel 316L (1.4404)

ELEMENTS OF THE BALL SCREW RANGE

Ball screw and screws bar tips processing:

- KGS- Treated C55R (1.1209) or CF53 (1.1213)



Modern production site